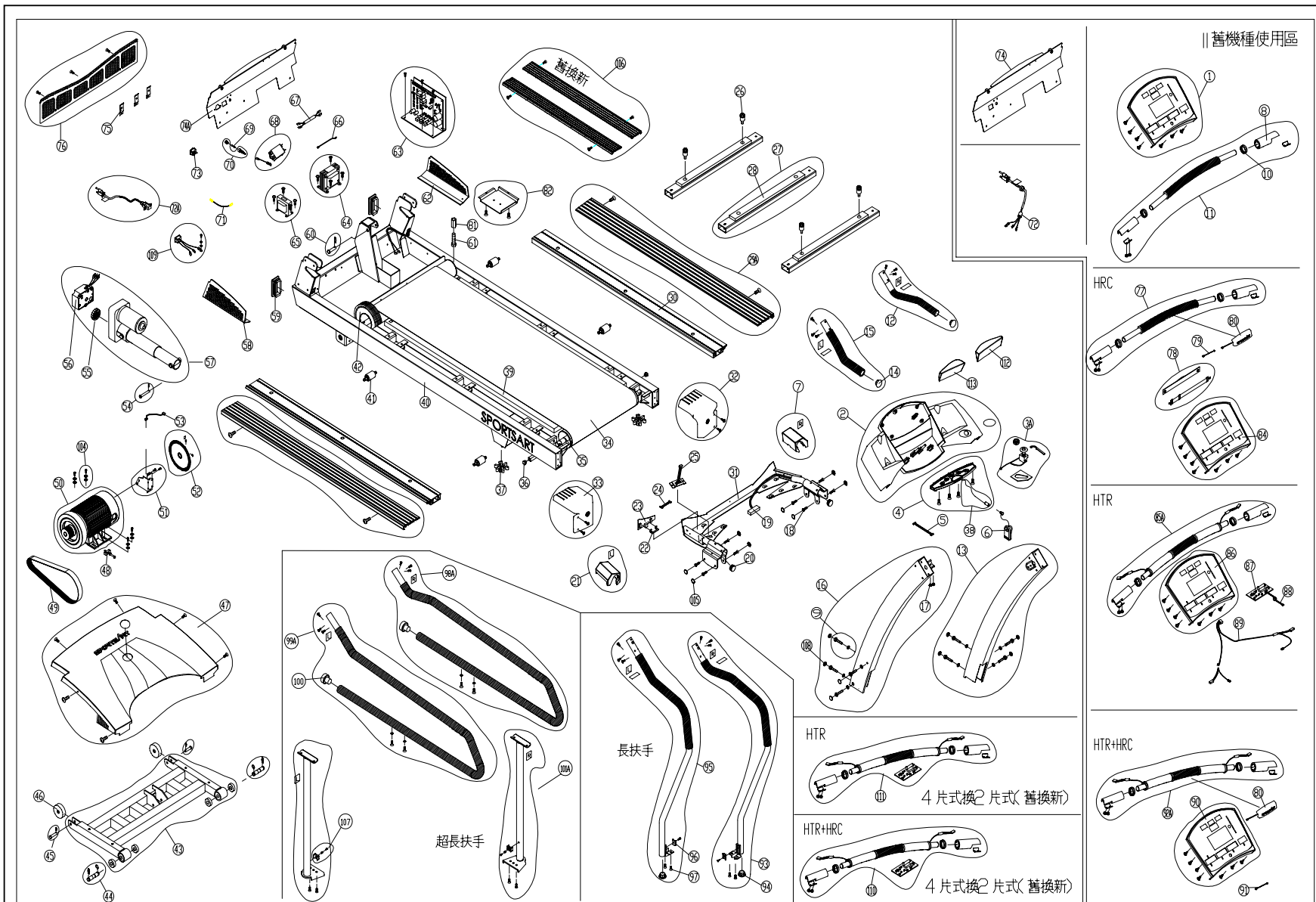




Date Revision
10.25.04 Changed 3 = 3A; Added 113, 114

02.13.04 Changed 85 = 85A, 92=92A; Added 110-111

08.28.03 Changed 99=99A; 101=101A; Cancelled 102

Date Revision
06.25.03 Cancelled 9A

05.08.03 Added 9A, 72A, 74A, 108, 109; Revised 90

11.08.02 Changed 38; Added 107

SportsArt FITNESS

Model: 6320

Version: 4

Diagram: DI-F002A

Date: 12.01.04

6320

2/9/2005

Bbl#	Description	Qty.	Part #
1	Not used - Refer to #90	0	N/A
2	Console housing	1	6300-02
3	Stop switch assy	1	6300-03
4	Keypad assy - (Softouch)	1	6320-04
5	Wire - Keypad to Display	1	6300-06
6	Safety lanyard & clip	1	6300-05
7	Cover - R	1	6320-07
8	Handlebar trim piece	2	6320-08
9	Bolt - Pedistal, lower	8	6300-82
10	Transition ring	4	1210-10
11	Not used - Refer to #92	0	N/A
12	Handlebar, short - R	1	6310-12
13	Pedestal - R	1	6320-13
14	End cap - Handlebar	2	6300-75
15	Handlebar, short - L	1	6310-15
16	Pedestal - L	1	6320-16
17	Isolator	2	6300-49
18	Bolt - Pedistal, upper	8	6300-12
19	Data cable	1	6310-19
20	End cap	1	6300-08
21	Cover - L	1	6320-21
22	Bracket	1	6300-14
23	RS-232 port assy	1	6300-13
24	Wire - RS232 port to Display	1	6300-15
25	Wire - RS-232 port	1	6300-11
26	Deck bolt & bushing	4	6300-35
27	Deck support bar	3	6320-27
28	SDS pad	3	6310-28
29A	Staging platform (deck trim)	2	6320-29
30	Support extrusion	2	6320-30
31	Display weldment	1	6320-31
32	Rear end cap - R	1	6310-32
33	Rear end cap - L	1	6310-33
34	Running belt	1	6320-34
35	Roller - Rear	1	6320-35
36	End cap	2	1250-25
37	Leveler	2	2100-72
38	N/A Refer to 6300-04	1	
39	Running deck	1	6320-39
40	Frame	1	6310-40
41	Belt guide	2	6300-44
42	Roller - Front	1	6320-42
43	Elevation frame	1	6320-43
44	Bushing	2	3100-62
45	Clevis pin	2	3100-59
46	Transport wheel	2	3100-60
47	Hood	1	6320-47
48	Adjuster	1	1200-39
49	Drive belt - #370J	1	6005-33
50	Drive motor	1	6320-50
	Motor brushes	2	6320-50A
51	Tachometer sensor	1	6300-21
*	Sensor bracket only	1	3100-72
52	Tachometer wheel	1	6300-20
53	Wire - Opti switch to Drv board	1	6300-22
54	Clevis pin - Elev motor	1	3100-27
55	Lift gear, Nylon - "A"	1	3100-28
56	VR assembly	1	6300-29
57	Elevation motor assy	1	6320-57

Bbl#	Description	Qty.	Part #
58	Air inlet panel - L	1	6310-58
59	End cap - Front	2	6100-19
60	Clevis pin - Elev motor	1	6320-60
61	N/A	1	6300-60
62	Air inlet panel - R	1	6310-62
63	Drive board	1	6320-63
64	Inductor	1	6300-54
65	Transformer	1	6100-51
66	Wire - Motor temp sensor	1	6300-57
67	Wire - Line filter to Drv board	1	6300-70
68	EMI Filter	1	6300-69
69	Fuse - 15A	1	F15F-01
70	Fuse holder	1	FSHR-01
71	Wire - Pwr switch to Fuse holder	1	6300-58
72	Powercord (disc.5/03)	1	1200-47
72A	Powercord new style	1	6300-66
73	Power switch	1	ONSW-01
74	Front panel (disc. 5/03)	1	6320-74
74A	Front panel w/powercord inlet	1	6320-74A
75	Filter clip	3	6300-61
76	Air filter	1	6320-76
77	Not used - Refer to #92	0	N/A
78	Heart rate strap	1	3100-03
79	Wire - HR receiver to Display	1	6310-79
80	Heart rate receiver	1	6310-80
81	N/A	0	N/A
82	N/A	0	N/A
83	N/A	0	N/A
84	Not used - Refer to #90	0	N/A
85	Not used - Refer to #92	0	N/A
86	Not used - Refer to #90	0	N/A
87	HTR PC Board	1	3100-74
88	Wire - HTR pcb to Display	1	3200-82
89	Wire - HTR H-bar to HTR pcb	1	6300-78
90	Display assy w/ HTR	1	6320-90
91	Wire - HTR pcb to HR recvr	1	6310-91
92	Handlebar w/ HTR + HR recvr	1	6320-92
93	Handlebar, Long - R (option)	1	6310-93
94	Handlebar plug	2	6300-83
95	Handlebar, Long - L (option)	1	6310-95
96	Spacer	2	6300-72
97	Bolt - Opt handlebar, Lower	4	6300-45
98	Medical handrail - R (option)	1	6310-98
99	Medical handrail - L (option)	1	6310-99
100	Grip cap	2	6300-75
101	Support bar - R	1	6320-101
102	Support bar - L	1	6320-102
103	N/A	0	N/A
104	Bolt - Motor mounting	4	6300-41
105	Bolt cap	8	6300-97
106	N/A - Refer to #29A	0	N/A
107	Insert (option)	2	6300-100
109	Powrecord inlet assy	1	6300-101

PARTS NOT SHOWN OR DISC

Bbl#	Description	Qty.	Part #
*	Owners manual	1	6320-OM
*	Hardware package	1	6320-98
*	Display overlay	1	6320-110
*	Display Eprom	1	6320-EP
*	Hood label	1	6320-111
*	Medical handrail kit (option)	1	6310-111

0091593 NO STOP SWITCH
MUST BE JUMPERED